



GRANATEX®

Granatex® 250

Product Information

Application:

Granatex GTX 250 Elite Marble is a new granite effect filler designed for use behind gel coat. The development of the Granatex 250 family is based on the desire to create exceptionally attractive, upscale looking colors that process using traditional cast marble methods. The result is casting colors in browns, blues, grays and cream, each displaying outstanding vibrancy and depth of color. To show these colors to your customers is to show them surfaces that are unique in the industry.

Product Range:

Gruber Systems, Inc currently offers Granatex 250 in 6 colors. Plans call for the development of additional colors to create an attractive pallet your customers will enjoy.

0280500	Walnut Glaze
0280501	Pecan Glaze
0280502	Forest Glaze
0280503	Slate Glaze
0280504	Sapphire Glaze
0280505	Pearl Glaze

Packaging:

- 3 lbs. Sample Box
- 50 lbs (22.73 kilos) per Box
- 500 lbs. (227.3 kilos) per Gaylord

Instructions for Use*

This material is designed for use behind gel coat.

1. Spray a properly prepared mold with 18-24 mils of clear gel coat.
2. Allow gel coat to dry to a tack condition before casting.
3. Use a standard marble resin with a recommended viscosity of 900-1500 cps.
4. Recommended mix ratio is 60% Granatex 250 to 40% marble resin.
5. Add the resin into mixing pot.
6. Add the Granatex 250 filler to the mixing pot.
7. Based on the resin manufacturer's recommendation, add the appropriate amount of initiating peroxide to the mixing pot.
8. Blend until uniform or a maximum of 10 minutes.
9. Pour matrix into gel coated mold.
10. After wet mixture is poured into the gel coated mold, allow chips to settle by vibrating at least 2 minutes. Final appearance and consistency of appearance will depend on how many of the chips have settled to the bottom of the mold.

*Assumes ambient temperature of 76°F/25°C



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